



### • THE COMPANY •

Whittle & Neher Systems founded in 1984 in Oklahoma City, OK is becoming a leading manufacturer of high quality stainless steel, carbon steel, and ductile iron check valves for the oilfield, industrial, and special applications.

Whittle & Neher Systems also manufactures a full line of high quality stuffing boxes, pumping and flowing tees, and cone type packing for the oil industry.

Whittle & Neher Systems has been committed to producing excellent products that meet the needs and expectations of our customers at a cost that represents value.

With our goals and commitments focused we are able to continue improving and growing in the areas that will keep us a viable company in the future.

### • THE QUALITY •

Our quality assurance manual provides the guidelines for consistent quality. Our commitment to quality begins with steel castings, and ductile iron castings which are made to specifications suitable for the appropriate pressure ratings used in the industry. The raw materials are inspected for quality to meet exacting metallurgical specifications. Machining is inspected for precision dimensions. Pressure testing is performed according to industry standards.

As a policy and goal, all products must reflect the highest quality standards in which design, development, manufacturing, and tested performance are of prime importance. It is the responsibility of each employee to work and produce products that meet these standards. Whittle & Neher Systems is committed to being a quality leader.

### • THE DISTRIBUTION •

In the U.S.A., Whittle & Neher Systems products are distributed through oilfield supply stores from coast to coast. Our network of authorized sales representatives have qualified personnel and the right inventory to provide reliable, quick service and delivery.

In Canada our authorized distributor is Plainsman Manufacturing, located in Edmonton, Alberta. Our sales headquarters in Oklahoma City, OK provides direct manufacturer assistance.

### • THE WARRANTY •

Every Whittle & Neher Systems product is warranted to be free from material and manufacturing defects, and will be replaced without charge should failure occur within one year after date of shipment.

Whittle & Neher Systems makes no other warranty, either express or implied. Our liability is limited to our sale price of the particular product.

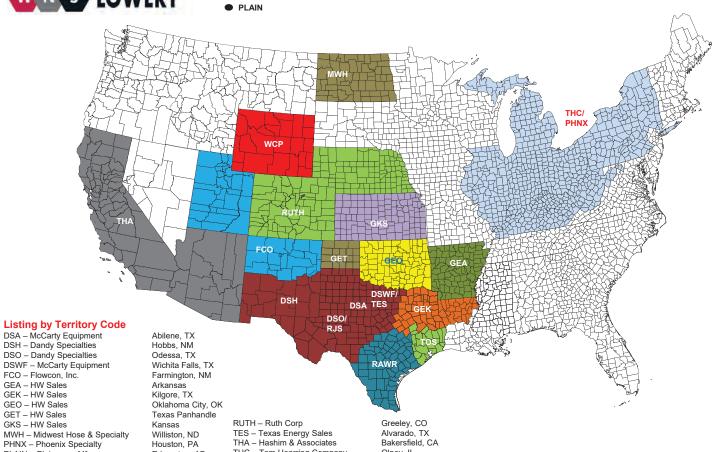
In no event shall Whittle & Neher Systems be liable for any consequential damages.



PLAIN – Plainsman Mfg

RAWR – RAWR Distribution RJS – RJ Sales

## Oil & Gas Rep Territory Map



Bakersfield, CA

Olney, IL Spring, TX Casper, WY

THA - Hashim & Associates THC – Tom Hearring Company TOS – Texas Oilfield Specialties

WCP – Well Control Products

Edmonton, AB

Pleasanton, TX

Odessa, TX



DUCTILE IRON
THREADED SWING CHECK VALVE
GROOVED SWING CK VALVE

#### **DUCTILE IRON THREADED ENDS SWING CHECK VALVE**

Valve	End To	Working	Weights	Item	Model
Size	End	Pressure	(Lbs.)	Number	Number
1"	4 1/4"	300#	5	124701	WN1-13313
		1000#		124703	WN1-11033
		1500#		124704	WN1-11533
		2000#		124705	WN1-12033
2"	6"	300#	11	125701	WN2-23313
		600#		125702	WN2-23613
		1000#		125703	WN2-21033
		1500#		125704	WN2-21533
		2000#		125705	WN2-22033
2"	7 1/4"	300#	15	126501	WN2-23313-LP
Long		600#		126502	WN2-23613-LP
Pattern		1000#		126503	WN2-21033-LP
		1500#		126504	WN2-21533-LP
		2000#		126505	WN2-22033-LP
3"	8"	300#	17	128001	WN3-33313
		600#		128002	WN3-33613
		1000#		128003	WN3-31033
		1500#		128004	WN3-31533
		2000#		128005	WN3-32033
4"	10"	300#	35	128901	WN4-43313
		600#		128902	WN4-43613
		1000#		128903	WN4-41033

#### **DUCTILE IRON GROOVED ENDS SWING CHECK VALVE**

Valve	End To	Working	Weight	Item	Model
Size	End	Pressure	(Lbs.)	Number	Number
2"	9"	300#	11	130001	WN2-23313-LP-G
L.P.		600#		130002	WN2-23613-LP-G
3"	10 3/4"	300#	16	130601	WN3-33313-G
		600#		130602	WN3-33613-G

NOTE: 316 SS Clapper - Standard on 1", 2", 3"

Conforms to NACE MR-O1-75

#### **OPTIONS**

Viton Trim Z-Pex



WCB STEEL THREADED SWING CHECK VALVE

#### WCB STEEL THREADED ENDS SWING CHECK VALVE

Valve	End To	Working	Weights	Item	Model
Size	End	Pressure	(Lbs.)	Number	Number
1"	4 1/4"	275#	6	124801	WN1-275
		720#		124802	WN1-720
		1440#		124803	WN1-1440
		2160#		124804	WN1-2160
		3600#		124805	WN1-3600
		5000#		124806	WN1-5000
2"	7 1/4"	275#	16	125801	WN2-275
		720#		125802	WN2-720
		1440#		125803	WN2-1440
		2160#		125804	WN2-2160
		3600#		125805	WN2-3600
3"	8"	275#	17	128101	WN3-275
		720#		128102	WN3-720
		1440#		128103	WN3-1440
		2160#		128104	WN3-2160

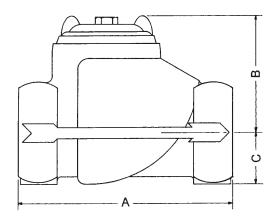
NOTE: 316 SS Clapper- Standard on 1", 2", 3"

Conforms to NACE MR-O1-75

#### **OPTIONS**

Viton Trim Z-Pex

## WNS SCREWED BONNET SWING CHECK VALVES



#### **DUCTILE IRON THREADED END**

Size	Pressure	Weight	Dimensions (Inches		ches)
(Inches)		(Lbs.)	Α	В	С
2	300#	11	6	3 7/8	1 3/4
2 LP	300#	15	7 1/4	3 7/8	1 3/4
3	300#	17	8	5 1/2	2 3/8
4	300#	35	10	6 3/8	3
2	600#	11	6	3 7/8	1 3/4
2 LP	600#	15	7 1/4	3 7/8	1 3/4
3	600#	17	8	5 1/2	2 3/8
4	600#	35	10	6 3/8	3
1	1000#	4 1/2	4 1/4	3	1 1/4
2	1000#	11	6	3 7/8	1 3/4
2 LP	1000#	15	7 1/4	3 7/8	1 3/4
3	1000#	17	8	5 1/2	2 3/8
4	1000#	35	10	6 3/8	3
1	1500#	4 1/2	4 1/4	3	1 1/4
2	1500#	11	6	3 7/8	1 3/4
2 LP	1500#	15	7 1/4	3 7/8	1 3/4
3	1500#	17	8	5 1/2	2 3/8
4	1500#	35	10	6 3/8	3
1	2000#	4 1/2	4 1/4	3	1 1/4
2	2000#	11	6	3 7/8	1 3/4
2 LP	2000#	15	7 1/4	3 7/8	1 3/4
3	2000#	17	8	5 1/2	2 3/8

#### **DUCTILE IRON GROOVED END**

Size	Pressure	Weight	Dimensions (Inch		nches)
(Inches)		(Lbs.)	Α	В	С
2 LP	300#	11	9	3 7/8	1 3/4
3	300#	16	10 3/4	5 1/2	2 3/8
2 LP	600#	11	9	3 7/8	1 3/4
3	600#	16	10 3/4	5 1/2	2 3/8

#### **CAST STEEL THREADED END**

Size	Pressure	Weight	Dimensions (Inch		nches)
(Inches)		(Lbs.)	Α	В	С
1	275	6	4 1/4	3	1 1/4
2	275	16	7 1/4	3 7/8	1 3/4
3	275	17	8	5 1/2	2 3/8
1	720	6	4 1/4	3	1 1/4
2	720	16	7 1/4	3 7/8	1 3/4
3	720	17	8	5 1/2	2 3/8
1	1440	6	4 1/4	3	1 1/4
2	1440	16	7 1/4	3 7/8	1 3/4
3	1440	17	8	5 1/2	2 3/8
1	2160	6	4 1/4	3	1 1/4
2	2160	16	7 1/4	3 7/8	1 3/4
3	2160	17	8	5 1/2	2 3/8
1	3600	6	4 1/4	3	1 1/4
2	3600	16	7 1/4	3 7/8	1 3/4
1	5000	6	4 1/4	3	1 1/4

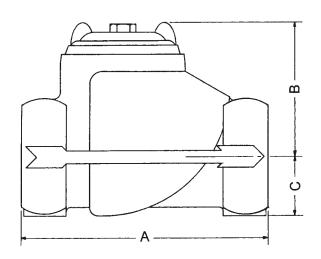


## **WNS SWING CHECK VALVES**

### **SCREWED BONNET**

DUCTILE IRON — CAST STEEL — 316 STAINLESS STEEL

NACE MATERIALS PER MR-01-75 ARE STANDARD ON ALL VALVES



	MATERIAL SPECIFICATIONS			
PART	DUCTILE IRON	CAST STEEL		
Body & Bonnet	ASTM A-536	ASTM A-216 WCB		
	Ductile Iron	Cast Carbon Steel		
Clapper	316 SS STD	316 SS STD		
Clapper Seal	Buna-N (Standard)	Buna-N (Standard)		
	180°F Max	180°F Max		
	Viton (Optional)	Viton (Optional)		
	400°F Max	400°F Max		
	HNBR (Optional)	HNBR (Optional)		
	300°F Max	300°F Max		
Bonnet Seal O-Ring	Buna-N (Standard)	Buna-N (Standard)		
	180°F Max	180°F Max		
	Viton (Optional)	Viton (Optional)		
	400°F Max	400°F Max		
	HNBR (Optional)	HNBR (Optional)		
	300°F Max	300°F Max		



END ENTRY BALL CHECK VALVE
DUCTILE IRON
WCB STEEL
316 S.S. STEEL

#### **DUCTILE IRON THREADED END ENTRY BALL CHECK VALVE**

Valve	End To	Working	Weights	Item	Model
Size	End	Pressure	(Lbs.)	Number	Number
1/2"	3 1/4"	1000#	1	122253	WN5-B1033
		1500#		122254	WN5-B1533
		2000#		122255	WN5-B2033
1"	4 1/2"	1000#	4	122303	WN1-B1033
		1500#		122304	WN1-B1533
		2000#		122305	WN1-B2033
2"	6"	1000#	13	123203	WN2-B1033
		1500#		123204	WN2-B1533
		2000#		123205	WN2-B2033

#### WCB STEEL THREADED END ENTRY BALL CHECK VALVE

Valve	End To	Working	Weight	Item	Model
Size	End	Pressure	(Lbs)	Number	Number
1"	4 1/2"	2000#	4	122401	WN1-B2033-CS
		3000#		122402	WN1-B3033-CS
		5000#		122403	WN1-B5033-CS
2"	6"	2000#	13	123301	WN2-B2033-CS
		3000#		123302	WN2-B3033-CS
		5000#		123303	WN2B5033-CS

#### 316 SS STEEL THREADED END ENTRY BALL CHECK VALVE

Valve	End To	Working	Weight	Item	Model
Size	End	Pressure	(Lbs)	Number	Number
1"	4 1/2"	2000#	4	122501	WN1-B2033-SS
		3000#		122502	WN1-B3033-SS
		5000#		122503	WN1-B5033-SS
2"	6"	2000#	13	123401	WN2-B2033-SS
		3000#		123402	WN2-B3033-SS
		5000#		123403	WN2-B5033-SS

Conforms to NACE MR-01-75

#### **OPTIONS**

Viton Trim Z-Pex



REPAIR PARTS CHECK VALVE BALL CK VALVE

#### **SWING CHECK REPAIR PARTS**

	SWING CHECK HEPAIN FAITIO					
	1"	2"	3"	4"		
	Item	Item	Item	Item		
DESCRIPTION	Number	Number	Number	Number		
Bonnet Cap						
Ductile Iron	102301	102401	102501	102601		
WCB Steel	102301	102402	102502	N/A		
<b>Bonnet Pipe Plug</b>	N/A	117501	117501	117501		
Bonnett O-Ring						
Buna-N	114001	114101	114201	114301		
Viton	114002	114102	114202	114302		
HSN	114004	114104	114204	114304		
Clapper Seal						
Buna-N	119501	119601	119701	119801		
Viton	119502	119602	119702	119802		
HSN	119504	119604	119704	119804		
Clapper Assy						
316SS/Buna-N	108401	108501	108604	108701		
316SS/Viton	108402	108502	108605	108702		

<sup>\* 1018 -</sup> Steel on 4"

#### **BALL CHECK REPAIR PARTS**

	DALL CITEON REPAIR PARTS				
	Valve	Ball	Item		
DESCRIPTION	Size	Size	Number		
440 SS Ball	1/2"	5/8"	100100		
	1"	1 1/8"	100101		
	2"	1 3/4"	100102		
SS/Buna-N Seat	1/2"	N/A	119901		
	1"	N/A	120001		
	2"	N/A	120101		
SS/Viton Seat	1/2"	N/A	119911		
	1"	N/A	120002		
	2"	N/A	120102		

## **WNS Ball Check Valves**

#### **FEATURES:**

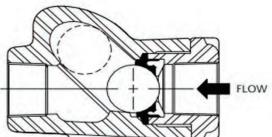
- · Replaceable resilient seal with secondary metal-to-metal seal
- · Nominal flow restriction
- Can be installed HORIZONTAL or VERTICAL
- · No ball spring
- Minimum parts wear from low flow rates or pulsating service

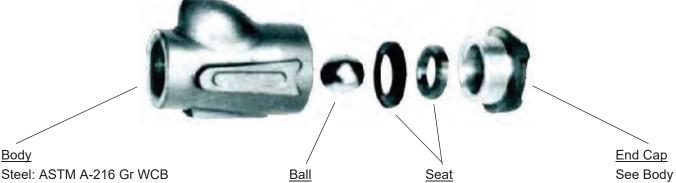


TRIM

Seal - Buna-N 180°F Max (std)

- Viton 400°F Max (opt)





Ductile: ASTM A-536 Stainless: ASTM A-351 440-C Buna-N bonded to 303SS



#### SCREWED END

1000-5000 lbs

Ductile Iron ~ Carbon Steel ~ Stainless Steel

FLOW COEFFICIENTS		
Size Cv		
1"	30	
2"	105	

Size	Weight		ח	imensions (	in)		WP	
(in)	(lbs)	Material	A	В	,	Item No	(lbs)	
	T T					122253	1000	
1/2"	1	Ductile	3-1/4	1-1/8	7/8	122254	1500	
						122255	2000	
						122303	1000	
	4	Ductile	4-1/2	2	1-1/4	122304	1500	
					I [	122305	2000	
						122401	2000	
1"	4	Carbon Steel	4-1/2 2	2 1-1/4	122402	3000		
					122403	5000		
						122501	2000	
	4	Stainless Steel	4-1/2	2	1-1/4	122502	3000	
					1 [	122503	5000	
						123203	1000	
	13	Ductile	6	6 3 1-7/8	1-7/8	123204	1500	
					123205	2000		
						123301	2000	
2"	13	Carbon Steel	Carbon Steel 6	6	3	1-7/8	123302	3000
					1 [	123303	5000	
						123701*	2000	
	13	Stainless Steel	6	3	1-7/8	123702*	3000	
		* 2" SS = viton seat std			1	123703*	5000	



#### WNS DOUBLE PACKED (DPSB)

1,500 PSI WP

Polished rod Sizes: 1" - 1 3/4"

#### **Tubing Size** Wt (Male Thread) (Lbs) 2" 50 2 1/2" 51 3" 52 **Parts** Wt.(Lbs) Lub Gland Cap Bolts (2/set) 2 Lub Gland Cap 3 6 3 Split Cone Pkg Ring (1) 1/4 Lub Gland Body w/ Zerk Ftg. 5 (7) Upper Gland Bolts 5/8" x 5 1/2" (2/set) (8) Lower Gland 4 Lower Gland Bolts, 11)-5/8" x 4" (2/set) Split Cone Pkg. Rings (4) 8 1 Comp. bolt Pkg. Nuts (2/set) 1/2 Comp. bolt Pkg. Rings (2/set) (13) Body 16 11 Flange Bolts, 5/8" x 2 1/4" (6/set) 1 16 13 Comp. Ring 2 Comp. Bolts (2/set) 1/2 17 Split Cone Pkg. Rings (2) 15 1/2 O-Ring 1/4 16 Base Male Thread 2" 13 2 1/2" 14 3" 15 18 Upper Lub Gland Complete 9 1/4

#### WNS SINGLE PACKED (SB)

1,500 PSI WP

Polished rod Sizes: 1" - 1 3/4"

_ 1		oing Size ale Thread)	Wt (Lbs)	
3		2" 2 1/2" 3"	24 25 26	
4 5	Par	rts Lub Gland Cap Bo	olts (2/set)	Wt.(Lbs)
	2	Lub Gland Cap		3
6 7	3	Split Cone Pkg Rir	ng (1)	1/4
	4	Lub Gland Body w	/ Zerk Ftg.	5
8	5	Upper Gland Bolts 5/8" x 5 1/2" (2,		1
9	6	Lower Gland		4
	7	Lower Gland Bolts 5/8" x 4" (2/set)	,	1
!	8	Split Cone Pkg. Ri	ngs (4)	1
	9	Body 2" 2 1/2" 3"		10 11 12

#### ALL STUFFING BOXES ARE EQUIPPED WITH SOFT CONE PACKING



# WNS SHORT STUFF DOUBLE PACKED (DPSB)

1,500 PSI WP

Polished rod Sizes: 1" - 13/4"

# WNS SHORT STUFF SINGLE PACKED (SB)

1,500 PSI WP

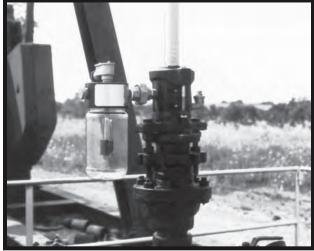
Polished rod Sizes: 1" - 1 3/4"

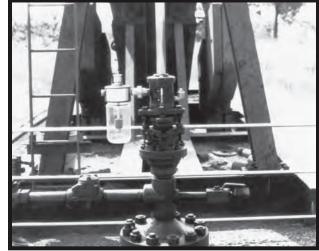
Tubing Size	Wt	Tubing Size	Wt
(Male Thread)	(Lbs)	(Male Thread)	(Lbs)
2"	44	2"	21
2 1/2"	45	2 1/2"	22
3"	46	3"	23

arts Short Stuff Upper Cland	Wt.(Lbs) 81/4			ırts	Wt.(Lbs)
Short Stuff Upper Gland Gland Bolts 5/8" x 4" (4/Set)	0 7/4		1	Short Stuff Upper Gland	81/4
Split Cone Pkg Ring (4)	1		2	Gland Bolts 5/8" x 4" (4/Set) Split Cone Pkg Ring (4)	1
Body	16		4	Body	'
Flange Bolts			7	2"	10
5/8" x 21/4" (6/set)	1			2 1/2"	11
Comp. Ring	2	I		3"	12
Split Cone Pkg. Rings (2)	1	① · · · · · · · · · · · · · · · · · · ·			
O-Ring	1				
Base, Male Thread	40	2		_	1
2"	13			1)—	<u> </u>
2 1/2" 3"	14 15	3——	0		
Comp. Bolt Pkg. Nuts (2/Set)	1/2			(2)——	
Comp. Bolt Pkg Rings (2/Set)		<b>₩</b>	1)	(2)	
Comp. Bolts (2/Set)	1/2	<b>4</b> /			/
, ,				_	
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		9———			

#### ALL STUFFING BOXES ARE EQUIPPED WITH SOFT CONE PACKING







## STUFFING BOX LEAK DETECTOR

### **FEATURES**

- Clear Fluid Reservoir
- Corrosion Resistant Components
- Long Travel Float Switch
- Both Normally Open & Closed Contacts

### **BENEFITS OF USAGE**

- Simple installation of existing stuffing box
  - · Prevents spills due to stuffing box leakage
    - Stops ground pollution for a clean location
      - · Clear plastic reservoir for effortless inspection
        - Reservoir removes easily for cleaning
          - Promotes preventive maintenance
            - Shut-down actuation is easily tested

This stuffing box leak detector is of simple construction with corrosion resistant parts. The split adapter allows easy installation on the wellhead, yet it is strong enough to take the weight of the rod string. The standard adapter will fit most stuffing boxes in use in the United States, and custom adapters can be special ordered to fit other stuffing box designs. The adapter is compact to minimize clearance or misalignment problems. The primary objective of the leak detector is the prevention of pollution resulting from leakage of fluids past the sealing members of stuffing boxes on rod pumped wells. The adapter provides a minor increase in the amount of lubricating oil for the seals, or it can be equipped with a crown ring to control the grease on those wellheads where grease is used for lubrication. The clear plastic reservoir removes easily for emptying, cleaning, or testing of the electrical circuitry. The reservoir is economical to replace if damaged.



### STUFFING BOX ACCESSORIES

**Complete Assy** 

Oil Reservoir Gland

\* Specify Polished Rod Size

**Control Device** 

**Parts** 

Lubricating Upper Gland*			
Complete	Part No. <b>112507</b>	Wt (Lbs)	
<u>Parts</u>			
Body	112302	5	
Cone Pkg. Ring (1)	115607	1/4	
Gland Cap	106302	3	
Gland Cap Bolts (2/Set)	101301	1	

<sup>\*</sup> Specify Polished Rod Size

Oil Reservoir Gland*		
Complete	Part No. <b>112707</b>	Wt (Lbs
Parts Pricing		
Body w/ Plugs	101203	5
Cone Pkg. Ring (1)	115507	1/4
Drain Nipple	113401	1/2
Gland Cap	106402	7
Gland Cap Bolts (2/Set	t) 102201	1/4
* Specify Polished Rod Size		

Part No. Wt (Lbs) WNS Split Cone Packing

Type

iype
Soft
Teflon Filled
Brass Teflon
High Temperature
Type WN-C
Special Lube
Heavy Duty
Bottom Cleaner Cones (2/set)
Hard

**Stuffing Box Leak Detector** 

Part No.

112007

112707

112051

Wt (Lbs)

28

23

5

Type WN-G

**ALL STUFFING BOXES ARE EQUIPPED WITH SOFT CONE PACKING** 



## **CONE PACKING**

Soft For normal pumping wells. Standard

packing in all WNS stuffing boxes for

any type polished rod or liner.

Hard For wells that produce large volumes

of water. Use only on hard-faced

liner.

Special Lubricated Self-contained lubricant for wells with

an absence of fluid.

Heavy Duty For wells that pump off or flow off.

High Temp For high-temperature applications

to 425° F.

Teflon Filled Longer-lasting for pumping situations

such as long stroke, fast cycle, lack

of lubrication.

Brass Teflon Combines the longevity of Teflon with

the cleaning action of brass. Used on steel polished rods, or hard-faced

liners only.

Type WN-G For wells with H2S or in CO2 service.

Bottom Cleaner Cones Helps prevent undesirable deposits

on polished rods, or liners.



### **PUMPING TEES**

ITEM		WEIGHT
NUMBER	3000# WORKING PRESSURE	(LBS)
120601	2 3/8" 8rd x 2 3/8" 8rd x 2" 11 1/2V	9
120602	2 3/8" 8rd x 2" 11 1/2V x 2" 11 1/2V	9
120701	2" 11 1/2V x 2" 11 1/2V x 2" 11 1/2V	9
120801	2 7/8" 8rd x 2 7/8" 8rd x 2" 11 1/2V	13
120802	2 7/8" 8rd x 2 1/2" 11 1/2V x 2" 11 1/2V	13
120803	2 7/8" 8rd x 2 1/2" 8V x 2" 11 1/2V	13
120804	2 7/8" 8rd x 2 3/8" 8rd x 2" 11 1/2V	13
120805	2 7/8" 8rd x 2 7/8" 8rd x 2 1/2" 8V	13
120806	2 7/8" 8rd x 2 1/2" 8V x 2 1/2" 8V	13
120807	2 7/8" 8rd x 2 7/8" 8rd x 3" 8V	20
120808	2 7/8" 8rd x 2 1/2" 11 1/2V x 3" 8V	20
120809	2 7/8" 8rd x 2 1/2" 8V x 3" 8V	20
120810	2 7/8" 8rd x 3" 8V x 3" 8V	18
120811	2 7/8" 8rd x 3" 8V x 2" 11 1/2V	20
120901	3" 8rd x 3" 8rd x 3" 8V	18
120902	3" 8rd x 3" 8V x 3" 8V	18
120903	3" 8rd x 3" 8rd x 2" 11 1/2V	20
120905	3" 8rd x 2 7/8" 8rd x 3" 8V	20
120921	3" 8V x 3" 8V x 3" 8V	18
120922	3" 8V x 3" 8V x 2" 11 1/2V	20
121001	2 3/8" 8rd Male x 2 3/8" 8rd x 2" 11 1/2V	7
121002	2 3/8" 8rd Male x 2" 11 1/2V x 2" 11 1/2V	7
121101	2 7/8" 8rd Male x 2 7/8" 8rd x 2" 11 1/2V	10
121102	2 7/8" 8rd Male x 2 1/2" 11 1/2V x 2" 11 1/2V	10
121104	2 7/8" 8rd Male x 2 1/2" 8V x 2" 11 1/2V	10
121105	2 7/8" 8rd Male x 3" 8V x 2" 11 1/2V	10

#### NOTES

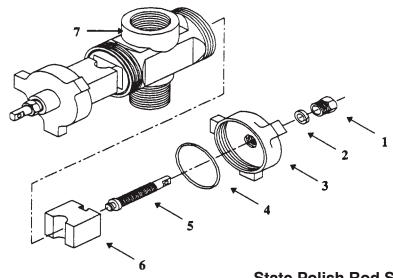
Pumping Flow Tee have 1" NPT minor side outlets for bleeder ports unless specified otherwise. Bleeder can be left blank.

Last thread in each series is the major side outlet.

Z-Pex Coating: Call for pricing.



## **BLOW OUT PREVENTERS**



WNS 150 BOP 1500 P.S.I. W.P. DUCTILE IRON

State Polish Rod Size when ordering

·			Standard	High Temp.
SPECIFY:		WT, Lbs	Item Number	Item Number
COM	PLETE ASSEMBLY 2", 2 1/2", 3" L.P.	43	*	*
	PARTS			
1	Pkg. Gland	1/4	112711	112711
2	Pkg. Ring (one)	0	119053	119053
3	Wing Cap	6	106605	106605
4	O-Ring	-	114351	114352
5	Ram Screw	1	119451	119451
6	Rams, Blind (Set)	3	118636	118646
6	Rams, 5/8" - 1" Rods (Set)	3	118631	118641
6	Rams, 1 1/8" Rods (Set)	3	118632	118642
6	Rams, 1 1/4" Rods (Set)	3	118633	118643
6	Rams, 1 1/2" Rods (Set)	3	118634	118644
6	Rams, 1 3/4" Rods (Set)	3	118635	118645
7	Body 2", 2 1/2", 3" (Specify)	26 1/2	*	*
	Flip Over Handles (Set)		112746	112746

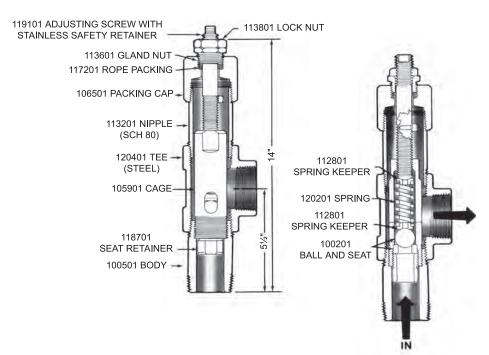
- 1. Z-Pex corrosion coating available on Bodies & Closure Caps.
- 2. Standard in 2", 2 1/2", external upset, non-upset tubing, and 2" through 3" l.p. threads available in WNS 150. Contact customer service for availability of other thread styles.



### 2" BACK PRESSURE VALVE

### 2" Back Pressure Regulator

- · Liquid or gas service
- · Reduces paraffin by keeping gas in solution
- Less free gas and better lubrication at the stuffing box
- Increases pump efficiency by keeping bottom hole pressure above the bubble point
- Differential pressure type-recommended for systems where down-stream pressure is less than 10% of set pressure
- 2" regulator has standard 1/4" NPT pressure port for proper gauge orientation
- Standard connections: 2" male LP inlet x single 2" female LP oulet
- Optional connections: 2" male LP inlet x two 2" female LP outlets using 4-way cross
- External body shell components for all assemblies have a 2000 PSI "Shell Test Pressure" capability



#### 2" Valve Complete

ITEM NUMBER	RANGE
122101	10-200
122102	10-500
122103	10-900
122104	10-1500

#### PARTS LIST

PART NAME	ITEM NUMBER
Body	100501
Cage	105901
Seat Retainer	118701
Spring 10-200 psi	120201
Spring 10-500 psi	120202
Spring 10-900/1500 psi	120203
Spring Keeper	112801
Lock Nut	113801
Adjusting Screw	119101
Packing Cap	106501
Gland Nut	113601
Rope Packing	117201
Tee (steel)	120401
Plug 1/4" F.S.	117501
Nipple (SCH 80)	113201
Ball & Seat	100201
Ball & Seat 1500#	100202



## **SEATING NIPPLES**

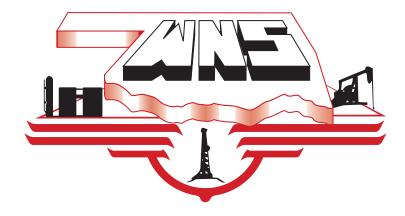
### **Tubing Threads**

NOMINAL PIPE SIZE	THREAD	.OD	ID*	
2"	API UPSET	2.594	1.780	
2-1/2"	UPSET	3.094	2.250	
2-1/2"	API UPSET	3.094	2.280	

\*I.D. + .010

- .000

† † Specify length when ordering



Whittle & Neher Systems offers Z-PEX coating as an option on WNS critical components. Z-PEX provides the highest level of base-metal corrosion protection on the market today. Chemical resistance is key to survival in the oil and gas insustry. ZPEX is unaffected by a diverse array of hydrocarbons, H2S gas, HCL, chlorine, Salt Water, and Carbonic Acids that currently cause most system failures.

### **Coating Properties:**

Dry Film thickness: 2.0-2.8 mils

Max operating temp: 550 Deg. F.

Pencil Hardness: 6H

Coefficient of Friction.016 to .08

Tabor Abrasion (1000) cycles 7.3 mg lost.

Tensile Strength: 3,000 to 4,000 PSI

4000 Hrs Minimum Salt Spray(ASTM B.117) H2O(10,000 PSI, 200 deg. F) No effect at any angle Abrasion Resistance(D4060) 16,200 Direct Impact **Indirect Impact** 120 lbs. Gloss: 45-55 Color: Dark-Grey Cross-Hatch Adhesion: 5B

Gravelometer: 6 Minimum

### Z-PEX is resistant to the following chemicals:

Acetone Acetic Acid Acetates (all) Amines (all Ammonia

Ammonium Hydroxide

Amino Acids Benzene Borax Boric Acid Butyl Alcohol Butyl Cellosolve Butyric Acid Calcium Chloride Calcium Hypochlorite Carbon Tetrachloride Cetyl Alcohol

Chlorides (all) Chlorine gas Chromic acid (nr) Citric Acid Creosol Diesel Fuel Diethanolamine Ethyl Acetate Ethyl Alcohol Ethyl Ether

Fructose Ozone Gasoline Perchloric Acid Glucose Phenol 85% Glycol Phosgene Glycol Ether Phenolphthalein H2CO3 Phosphoric Acid Hydrochloric Acid Potassium Chloride Hydrochloric Acid Potassium Hydroxide Hydrogen Peroxide 5% Propyl Alchohol Hydrogen Sulphide Propylene Glycol Hydrazine Salicylic Acid Salt Water Hydroxylamine Iodine Sodium Bisulfate

Isobutyl Alcohol Sodium Chloride Isopropyl Alcohol Sodium Hypochlorite 5% Sodium Hydroxide 10% Kerosene

Lactic Acid Sodium Sulfate Stearic Acid Lauryl Acid Magnesium Sucrose

Maleic Acid Sulfuric Acid 25-28%

Methanol Sulfates (all) Menthol Sulfates (all) Methylene Chloride Sulfates (all) Methyl Ethyl Ketone Starch Methyl Isobutyl Ketone Tolulene Triethanolamine Mustard Gas

Naphthol Xylene

### **Z-PEX GENERAL INFORMATION**

The common and most pressing cost to modern production systems is the loss of equipment and metal goods to corrosion. The handling of hotter fluids combined with dissolved gases have accelerated lifting costs dramatically. The exposure of inorganic and organic acids, and materials have produced a costly figure in equipment replacement, labor costs, and production down time.

Whittle and Neher Systems offers the **Z-PEX** Bonding system to withstand the new production techniques produced by enhanced recovery, stimulation chemistry, and specialty chemical products.

Z-PEX's special compounding and uniform particle size produces a tough, hard, high gloss, and corrosion resistant coating at a nominal cost.

### **Z-PEX Bonded Coating Exhibits**;

- 1. Thermal stability
- 2. High heat resistance to 550F
- 3. Chemical resistance
- 4. Ductility and flexibility
- 5. Impact and abrasion resistance

Whittle and Neher Systems offers Z-PEX coating to the interior, exterior, and threads of all WNS valves, stuffingboxes, and pumping tee's.

To ensure the best protection for a given corrosive environment, and to provide maximum service life for your equipment we evaluate the following service conditions:

- 1. Type of fluid, gas, or process stream
- 2. Temperature
- 3. Pressure
- 4. Corrosive agents present

Our sales representatives are ready to assist you to ensure the best corrosion protection available in today's price conscious market.

Z-PEX offers an effective alternative to expensive special alloy steel or just living with a problem which was presumed unsolvable.



# **AVAILABLE** Z-PEX-COATING ON WHITTLE & NEHER SYSTEMS PRODUCTS

Tubing Blowout Preventer
Lube Gland Cap.
Uppper Lube Gland
Lower Gland
DPSB Body
DPSB Compression Ring
DPSB Base
SB Body
Any Size Pumping Tee
WNS Backpressure Valve
WNS Seating Nipple
1" Check Valve
2" Check Valve
3" Check Valve

4" Check Valve



### WNS SERIES 20 CHOKE TWO INCH 2000 & 3000# CWP

#### DESCRIPTION:

2" 2000# CWP FNPT INLET WITH MNPT OUTLET; FORGED STEEL BODY, HARDENED ALLOY TRIM, 3/4", OR 1" ORIFICE; REVERSIBLE SEAT

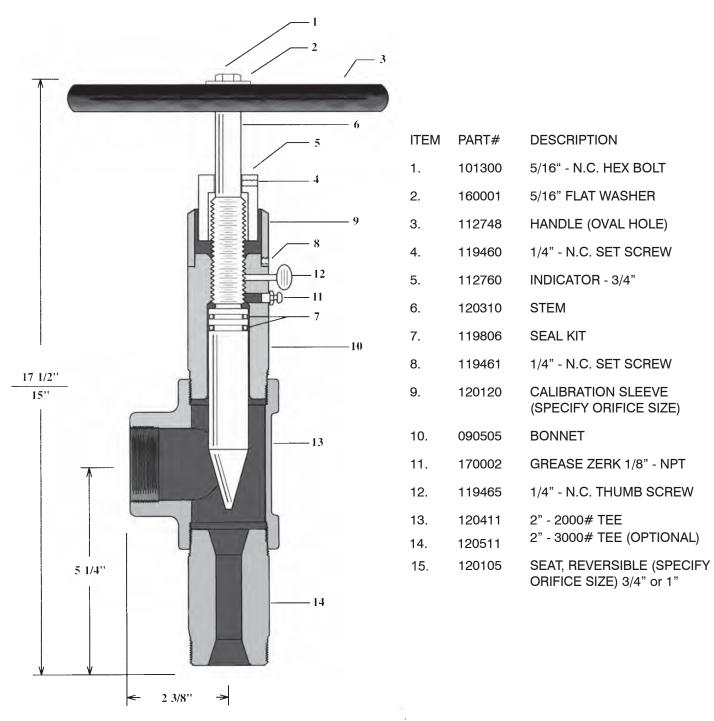
2" 3000# CWP FNPT INLET WITH MNPT OUTLET; FORGED STEEL BODY, HARDENED ALLOY TRIM, 3/4", OR 1" ORIFICE; REVERSIBLE SEAT

#### **PARTS**

ITEM	PART#	DESCRIPTION
1.	101300	HANDLE BOLT 5/16" - N.C. CAP SCREW
2.	160001	HANDLE WASHER 5/16" FLAT WASHER
3.	112748	HANDLE (OVAL HOLE)
4.	119460	SET SCREW F/ CALIBRATION SLEEVE 1/4" - N.C.
5.	112760	INDICATOR (SPECIFY ORIFICE SIZE)
6.	120310	STEM
7.	119806	SEAL KIT
8.	119461	1/4" - N.C. SET SCREW
9.	120120	CALIBRATION SLEEVE (SPECIFY ORIFICE SIZE)
10.	090505	BONNET
11.	170002	GREASE ZERK 1/8" - NPT
12.	119465	THUMB SCREW 1/4" - N.C.
13.	120411	2000# TEE
14.	120511	3000# TEE
15.	120105	SEAT, REVERSIBLE (SPECIFY ORIFICE SIZE)



### WNS SERIES 20 CHOKE TWO INCH 2000 & 3000# CWP





### **Series PRL Polish Rod Lubricator**

### **APPLICATION**

Mounts on top of stuffing box with ease due to its clamshell design, and provides lubrication to polished rods, reducing friction heat.

The WNS Series PRL is a simple, cost-effective solution to reduce damage to polished rods and extend life of stuffing box and packing rubbers.

### **FEATURES**

- Rugged design, made of cast aluminum
- Simple installation, mounts to any stuffing box
- Identical box sides, spring/pin can be used on both sides
- Comes with two chain tie downs and hardware
- Utilizes industry standard wicks
- Multiple wick sizes available to fit polished rods

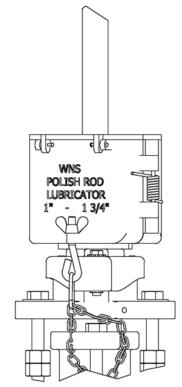
### **SPECIFICATIONS**

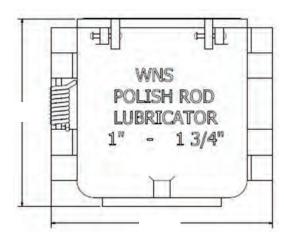
- One quart capacity
- Dimensions = 5.50" (H); 6.50" (W)
- Wick Sizes = 1" through 1-3/4"

### **HOW TO ORDER:**

	PRL w/ wicks	Wicks Only
Lubricator PRL less wicks	112900	NA
Lubricator PRL w/ 1" wicks	112901	160011
Lubricator PRL w/ 1-1/8" wicks	112902	160012
Lubricator PRL w/ 1-1/4" wicks	112903	160013
Lubricator PRL w/ 1-5/16" wicks	112904	160014
Lubricator PRL w/ 1-3/8" wicks	112905	160015
Lubricator PRL w/ 1-7/16" wicks	112906	160016
Lubricator PRL w/ 1-1/2" wicks	112907	160017
Lubricator PRL w/ 1-3/4" wicks	112908	160018









### **Series WNS-302 Rod Rotator**

### **APPLICATION**

The WNS-302 Rod Rotator is used on pumping units in the Oil & Gas Industry. Its function is to rotate the rod string to effectively reduce rod and tubing wear. This feature can be further enhanced when used in conjunction with rod guides. The WNS-302 Rod Rotator can withstand maximum loads up to 40,000 lbs.

### **FEATURES**

- Rugged industry approved design
- Parts interchange with existing 302 style rotators
- Evenly distribute rod and tubing wear
- Effectively remove paraffin build-up
- Slow gear (SG) option available
- Includes cable and safety beam clamp assembly

### **HOW TO ORDER:**

WNS Model Number	WNS Part No
WNS-302	119040
WNS-302 SG	119045

### **PARTS TABLE:**

Item	Qty	Description	P/N
1	1	Body	100550
2	1	Cover cap	106550
3	1	O-ring	114405
4	1	Worm gear	112160
5	1	Thrust bearing	100421
6	1	O-ring	114406
7	1	Zerk fitting, 1/8" NPT	170006
8	1	Backstop nut	113850
9	4	Ratchet pawl	117350
10	2	Compression spring	120250
11	1	Ball bearing	100450
12	1	Gear shaft	120125
13	1	Ball bearing	120115
14	1	Actuator lever	112909
15	2	E-ring, tru-arc	112055
16	1	Ball bearing	100420
17	1	Ratchet cap	106081
18	1	Zerk fitting, 5/16" NPT	107003



### **SPECIFICATIONS**

•	Max output torque	240 ft/lbs
•	Max recommended load	40,000 lbs
•	Required opening between brid	al lines7"
•	Polished rod sizes	1-1/8" to 1-3/4"
•	Rotation type	Helical Gear
•	Body material	Ductile Iron
•	90° lever pulls per revolution	.77 (std) 154 (SG)
•	Shipping weight	47 lbs
•	Height	6-1/2"







### **APPLICATION**

The WNS Series iWVS swing check valve offers Oil & Gas producers excellent back flow protection on production lines in all types of service including salt water or other corrosive applications.

Maintenance is quick and simple with the valves top entry design and available repair kits. Contact your local WNS representative to learn more about our economical line of Swing Check Valves.

### **FEATURES**

- Top Entry for simple, quick repair or internal inspection
- 316 SS Flapper
- Materials meet NACE MR0-175
- Viton Seals
- 2" available in long pattern
- 4" Ductile Heavy-Duty valve available up to 2000 psi

### **SPECIFICATIONS**

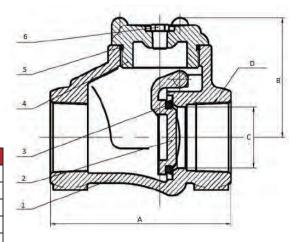
- Ductile Iron or Carbon Steel
- 1" 4" FNPT End Connections
- Inspected and tested to API598
- -20°F to +400°F Temperature Range
- 300 to 5000 Working Pressure Range

### **PARTS AND MATERIALS**

No.	Description	DI	CS		
1	Body	ASTM A395 DI	ASTM A216 WCB		
2	Disc / Flapper	ASTM A351 (CF8) SS	ASTM A351 (CF8) SS		
3	Flapper Seal	Viton	Viton		
4	Bonnet	ASTM A395-DI	ASTM A216 WCB		
5	Bonnet O-ring	Viton	Viton		
6	Bonnet Screw	Carbon Steel	Carbon Steel		







### **DIMENSIONS (in.)**

Size	Ductile Part #	Carbon Part #	Α	В	С	D	Weight (lbs)
1"	iWVS1D	iWVS1C	4.72	3.23	1"	11.5 NPT	6.0
2"	iWVS2D	iWVS2C	6.30	4.09	2"	11.5 NPT	12.0
2"**	iWVS2DL	iWVS2CL	7.25	4.09	2"	11.5 NPT	16.0
3"	iWVS3D	iWVS3C	8.25	5.00	3"	8 NPT	23.0
4"	iWVS4D	NA	10.00	6.00	4"	8 NPT	36.0
4"**	iWVS4DH	NA	10.00	8.00	4"	8 NPT	58.0

<sup>\*\*2&</sup>quot; Long Body Pattern, 4" Long Neck Pattern





### **APPLICATION**

The WNS Series iWVB ball check valve offers Oil & Gas producers excellent back flow protection on production lines in all types of service including salt water or other corrosive applications.

The Series iWVB can be mounted horizontally or vertically (up flow). Contact your local WNS representative to learn more about our economical line of Ball Check Valves.

### **FEATURES**

- Replaceable resilient seat
- Nominal flow restriction
- 316 SS Ball
- Viton Seats
- Threaded Ends Conform to ANSI B1.20.1 (NPT)
- Materials meet NACE MR0175
- Gravity return eliminates need for ball return spring

### **SPECIFICATIONS**

- Ductile Iron/Carbon Steel/Stainless Steel Body
- 1" 2" FNPT End Connections
- -20°F +400°F Temperature Range
- 2000 5000 Max Working Pressure Range

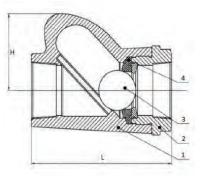
### **PARTS AND MATERIALS**

No.	Description	DI	CS	SS
1	Body	ASTM A395	A216 WCB	ASTM A351 CF8M
2	Adapter	ASTM A395	A216 WCB	ASTM A351 CF8M
3	Ball	316SS	316SS	316SS
4	Seat	Viton	Viton	Viton









**DIMENSIONS** (in.)

Material	Size	Part #	Connection	Pressure	Weight (lbs)	L	Н
Ductile Iron	1"	iWVB1D20	FNPT	2000	3.75	4.49	2.06
Ductile Iron	2"	iWVB2D20	FNPT	2000	11.91	6.62	3.37
	1"	iWVB1C20	FNPT	2000	4.86	4.49	2.06
	1"	iWVB1C30	FNPT	3000	4.86	4.49	2.06
Carbon Steel	1"	iWVB1C50	FNPT	5000	4.86	4.49	2.06
Carbon Steel	2"	iWVB2C20	FNPT	2000	12.46	6.62	3.37
	2"	iWVB2C30	FNPT	3000	12.46	6.62	3.37
	2"	iWVB2C50	FNPT	5000	12.46	6.62	3.37
	1"	iWVB1S20	FNPT	2000	3.97	4.49	2.06
	1"	iWVB1S30	FNPT	3000	3.97	4.49	2.06
Stainless Steel	1"	iWVB1S50	FNPT	5000	3.97	4.49	2.06
Stairness Steer	2"	iWVB2S20	FNPT	2000	12.57	6.62	3.37
	2"	iWVB2S30	FNPT	3000	12.57	6.62	3.37
	2"	iWVB2S50	FNPT	5000	12.57	6.62	3.37